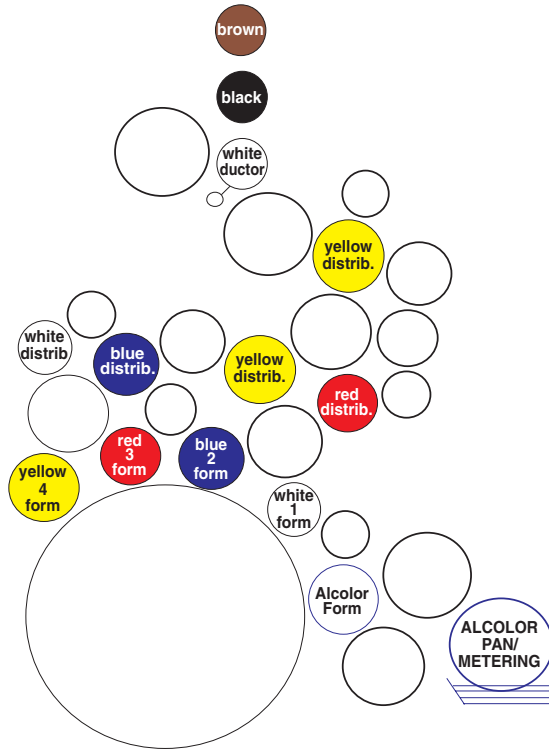


# Heidelberg SM 102 SORS | SORSZ (Drupa)



## Serial #523871 and up

\* Heidelberg made changes to Drupa presses. They include changes to the ink ductor position. White and black use standard bearing #6203 2RSB. The brown ductor is a shafted roller.

SM 102 Ductor - Serial# 536000 and up  
Brown Ductor - Serial# 529665 and up

## ROLLERS

Inker Position	Color	Set Q.	ID	OD	FL	OAL
Form/Distributor	Blue	2	51 mm	72 mm	1035 mm	1087 mm
Form/Distributor	Red	2	41 mm	66 mm	1035 mm	1087 mm
Form/Distributor	White	2	41 mm	60 mm	1035 mm	1087 mm
Form/Distributor	Yellow	3	51 mm	78/80 mm	1035 mm	1087 mm
Hickey Picker	White	Option	41 mm	60 mm	1035 mm	1087 mm
Ductor	STD Black	1	41 mm	60 mm	1035 mm	1087 mm
Ductor	SM 102	1	35 mm	60 mm	1037 mm	1072 mm
Oscillating Ink Ductor	Brown	1	41 mm	60 mm	1035 mm	1087 mm
<b>Dampening System</b>						
Alcolor Water Form Complete*		1	54 mm	78 mm	1040 mm	1087 mm
<small>*(includes fixtures, new bearings, fully assembled)</small>						
Alcolor Pan Roller Complete*		1	83 mm	108 mm	1060 mm	1101 mm
<small>*(includes fixtures, new bearings, fully assembled)</small>						
<b>Specialty</b>						
Blanket WashUp (manual)		2	41 mm	65 mm	1040 mm	1113 mm
Blanket WashUp (pneumatic)		1	41 mm	65 mm	1035 mm	1083 mm

## BEARINGS

Ref: Ink 6203-2RSB 2 per set  
Blanket wash-up roller

Ref: Brown Osc 6003-2RS - 4 per set  
Ref: 6003-2RS 2 per set

## BLANKETS

<b>Blanket Size:</b>	31.125 x 41.125	<b>mm:</b> 790 x 1045
<b>Blanket Bars (set):</b>	Available upon request.	
<b>Underblanket:</b>	If applicable, order per your specifications.	
<b>Blanket Packing Dimensions:</b>	28.125 x 40.50	<b>mm:</b> 714 x 1028
<b>Plate Packing Dimensions:</b>	29.125 x 40.50	<b>mm:</b> 740 x 1028
<b>Plate Dimensions:</b>	30.3125 x 40.50	<b>mm:</b> 765 x 1028