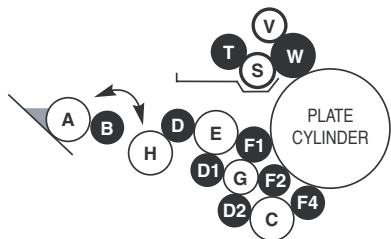
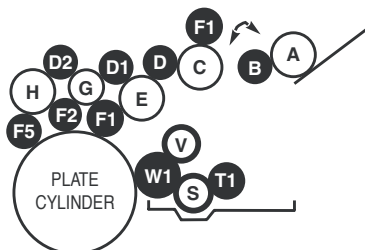


Freedom Series

1st Unit



2nd Unit



Serial # 955640 and up

Heidelberg Quickmaster 46

Unit 1	Unit 2	Part No.	Description	OD	FL	OAL
F1	F1	QM46F1	1st Ink Form Yellow	2.154	13.386	19.014
F2	F2	QM46F2	2nd Ink Form Blue	1.772	13.386	16.551
F4		QM46F4	3rd Ink Form Black	1.969	13.386	18.898
	F5	QM46F5	3rd Ink Form Red	1.968	13.386	18.602
D	D	QM46D	Ink Distributor Black	2.047	13.386	18.937
D1	D1	QM46D1	Ink Distributor Black	1.890	13.386	19.480
D2	D2	QM46D2	Ink Distributor Black	1.890	13.386	17.038
B	B	QM46B	Ink Ductor Black	1.574	13.386	16.535
Unit 1 contains 1 water form. There are 5 options. Please verify correct type.						
Unit 2 contains 1 water form. There are 4 options. Please verify correct type.						
W		QM4641S2-70	Water Form core only	2.480	13.625	13.625
W		QM4643A-70	Water Form shaft A	2.480	13.625	17.344
W		QM4643B-70	Water Form shaft B	2.480	13.625	16.875
W		QM4643C-70	Water Form shaft C	2.480	13.625	16.875
W		QM4641S2-25	Water Form core only	2.480	13.625	13.625
	W	QM4641SI	Water Form core only	2.480	13.625	13.625
	W1	QM4640	Water Form core only	2.480	13.625	13.625
	W1	QM4642A	Water Form shaft A	2.480	13.625	17.344
	W1	QM4642B	Water Form shaft B	2.480	13.625	16.875
	W1	QM4642C	Water Form shaft C	2.480	13.625	16.875
	T1	QM4651	Water Metering core only	1.732	13.875	13.875
Quickmaster						
T		QM4650	Water Distributor core only	2.125	13.50	13.781
Printmaster:						
T		QM4652	Water Distributor	2.125	13.625	15.500