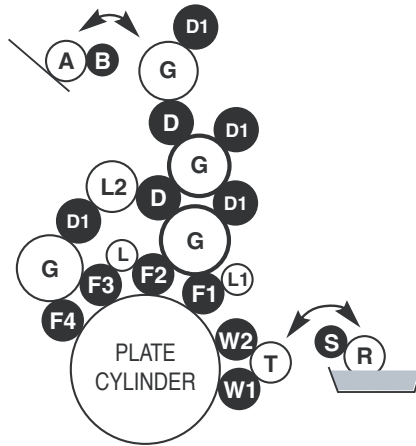


Freedom Series



Ryobi 520 • 522 • 522PF & 524

Key	Part No.	Description	OD	FL	OAL
Ink System					
F1	52XF1	1st Ink Form	1.938	20.063	24.156
F2	52XF2	2nd Ink Form	1.875	20.063	22.656
F3	52XF3	3rd Ink Form	1.750	20.063	22.677
F4	52XF4	4th Ink Form	2.000	20.063	24.173
D	52XD	Ink Distributor (short)	2.063	20.250	23.625
D1	52XD1	Ink Distributor (long)	2.063	20.250	25.188
B	52XB	Ink Ductor	1.813	20.250	23.875
Water System					
W1	52XWF1	1st Water Form	1.719	20.688	23.469
W2	52XWF2	2nd Water Form	1.719	20.688	24.156
W1	52X3M2	3M 1st Water Form	1.875	20.688	23.469
W2	52X3M1	3M 2nd Water Form	1.875	20.688	24.156
S	52XWD	Water Ductor	1.406	21.250	23.875
W	52XWF	Water Form	2.000	20.125	23.375
SI	52XWM	Metering	2.500	22.063	24.875